

LANIR, G.

The first in the Republic. Sel'. stroi. 12 no.5:16 My '58.
(Dzerzhinskoye District--Farm buildings) (MIRA 11:6)

LANIS, A.

A teacher's discipline and his authority. Prof.-tekhn.obr. 11 no.6:
25-26 S '54. (MLRA 7:10)

1. Prepodavatel' remeslennogo uchilishcha No. 17 (g.Riga)
(Teaching)

GRUNAUER, A.A., kand. tekhn. nauk; DIK, V.A., inzh.; LANIS, R.A., inzh.

Determining the optimal reducing forces of the governor of
tractor diesel engines. Trakt. i selkhozmash. no.6812-14 Je'64
(MIRA 17e7)

1. Khar'kovskiy politekhnicheskiy institut imeni Lenina.

LANIS, V. A.

PHASE X TREASURE ISLAND BIBLIOGRAPHICAL REPORT AID 753 - X
BOOK

Authors: LANIS, V. A., LEVINA, L. Ye. Call No.: AF675256

Full Title: VACUUM TESTING TECHNIQUE AND PRACTICE

Transliterated Title: Prakticheskiye osnovy tekhniki vakuumnykh
ispytaniy

PUBLISHING DATA

Originating Agency: None

Publishing House: State Power Engineering Publishing House
("Gosenergoizdat")

Date: 1955

No. pp.: 120

No. of copies: 6,000

Editorial Staff: M. I. Men'shikov, Editor.

Thanks are expressed to L. P. Khavkin, A. B. Tseytlin, S. A.
Kuchay, A. P. Averin and V. I. Kuznetsov.

PURPOSE AND EVALUATION: The book is intended for a wide range of
workers testing vacuum and operating leak detecting equipment.
Some of its chapters may be useful to engineers and scientific
workers interested in high-vacuum technique. The book is
interesting because it describes the equipment and methods
used in the USSR for leak detection.

TEXT DATA

Coverage: This work is a practical manual of vacuum-testing

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Prakticheskiye osnovy tekhniki vakuumnykh ispytaniy AID 753 - X

techniques. It discusses the basic methods of leak detection, which were considerably improved in the Soviet Union after 1946. The modern vacuum equipment used in the USSR, with specifications and diagrams is described in detail, and practical instructions for its use and maintenance are given. Ch. I describes the design of mechanical vacuum pumps and of steam-Jet vacuum pumps with mercury or oil vapors, and their combinations with cold traps from glass or metal for which different refrigerants are used; the calculation of pipe-lines and the design of vacuum system elements from glass and metal, and their connections by rubber and metal parts; various vacuum valves, in particular the widely-used needle valve made from hard tool steel (GOST 5632-51); some types of vacuum gauges widely used in industry for measuring low pressures, like thermal-conductivity gauges, ionization gauges and magnetic discharge tubes; and also leakage problems. Ch. II deals with the methods of leak detection and emphasizes the efficiency of the mass-spectrometric method, describing its principles and the performance of a mass spectrometer with diagrams. Ch. III presents the mass-spectrometric leak detector of the PTI-4a type, widely used in the USSR, with detailed illustrated descriptions of its elements, and discusses the sensitivity of mass spectrometers. Ch. IV is devoted to problems of the

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operation, maintenance and repair of the PTI-4a leak detector, with instructions on the handling of its vacuum system, changing of the cathode, cleaning the ion sources, gauge and vacuum chamber. The basic failures of the PTI-4a leak detector are discussed with analysis of the causes and are illustrated by detailed tables. Ch. V describes at length the use of the PTI-4a detector and the methods of conducting leak tests, in particular the helium chamber method, with many flow diagrams. At the end, the leak-detector auxiliary equipment and instruments are described. Despite the simplicity of the design and its easy handling, the PTI-4a detector requires specially skilled operators. For a more thorough study of the physical problems, the theory and principles of the performance of the vacuum equipment, and the methods of its calculation, the authors recommend the books listed in the "Bibliography" (p. 117). The terminology in this manual is in conformity with GOST (State Standard) 5197-50. Many illustrations, diagrams and tables are scattered through the book.

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	Supplement II - Types and Specifications of Steam-Jet Pumps <u>Table</u>	119
	Supplement III - Capacity of Pipelines as Dependent on Pressure and the Pipe Radius <u>Table</u>	120
	No. of References: Total 7, 4 Russian, 1937-1953	
	Facilities: None	

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LANIS, V. A.

PHASE I BOOK EXPLOITATION

SOV/5409

Moscow. Gosudarstvennyy soyuznyy ordena Lenina zavod. Byuro tekhnicheskoy informatsii.

Sbornik materialov po vakuumnoy tekhnike, vyp. 24. Iz opyta raboty otdela tugoplavkikh metallov (Collection of Materials on Vacuum Engineering, no. 24. From the Work Experience of the Refractory Metals Section) Moscow, Gosenergoizdat, 1960. 86 p. 600 copies printed.

Sponsoring Agency: Gosudarstvennyy soyuznyy Ordena Lenina i Ordena Trudovogo Krasnogo Znameni zavod. Byuro tekhnicheskoy informatsii.

Editorial Staff: R.A. Nilender, Factory Chief Engineer (general editing), A.G. Aleksandrov, V.D. Vladimirov, and B.I. Korolev; Ed.: I.L. Iglitsyn; Tech. Ed.: G. Ye. Larionov.

PURPOSE: This collection of articles is intended for technical personnel engaged in vacuum engineering.

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APPROVED FOR RELEASE: 06/20/2000

Collection of Materials (Cont.)

SOV/5409

4. Vasil'yev, V.I., V.P. Kirsanov, M.S. Levchuk, and I.S. Marshak.
Concerning the Pulverization of Cathodes in Tubular Gas-Dis-
charge Pulse Tubes 43
5. Lanis, V.A. Application of the Mass-Spectrometric Method
for the Investigation of Gases Filling the Devices 60
6. Kantor, N.M., and V.A. Lanis. Mass-Spectrometric
Investigation of Gases in High-Voltage Gas-Filled Tube
Rectifiers 74
7. Kotlik, L.L. Spectral Analysis of Gases by Means of the
Photoelectric Recording of Spectra 84

AVAILABLE: Library of Congress

Card 3/3

JP/dfk/mas
8-3-61

183100

S/080/61/034/001/009/020
A057/A129

AUTHORS: Amosov, V.M., Lanis, V.A.

TITLE: Mass-Spectrometric Investigation of Gas-Evolution Processes During Sintering of Tantalum and Niobium

PERIODICAL: Zhurnal Prikladnoy Khimii, 1961, Vol. 34, No. 1, pp. 84-89

TEXT: In the present work detailed investigations into gas-evolution during vacuum refining of tantalum and niobium were made. Many physical and mechanical properties of these metals are depending on the completeness of gas removal (hydrogen, oxygen, nitrogen) during vacuum refining. Literature data concerning this problem deal generally with investigations of the solid phase, only few qualitative statements are given on compositions of gases evolved during vacuum-sintering of tantalum and niobium [W.O'Driscoll, G. Miller, Ref.10: J.Inst.Metals, 85, 8, 379-384 (1957), M. Mamula, J. Vacek, Ref.14: Huttické listy, 11, 11, 654-660 (1956)]. Thus in the present work more precise studies were made. The experiments were carried out in a laboratory vacuum apparatus providing direct heating of tantalum- and niobium-powder compacts

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Mass-Spectrometric Investigation of Gas-Evolution Processes During Sintering of Tantalum and Niobium

by electrical current, and containing an arrangement for sampling the gas evolved. The apparatus was evacuated to 10^{-3} torr by a ДРН-10 (DRN-10) mercury pump. The temperature increase during the experiment was 30°C per min for tantalum and 15°C per min for niobium. Concentration of the components in the evolved gas mixture was determined by a МС-2М (MS-2M) mass-spectrometer containing a molecular filling system. Sensitivity was 0.01% and accuracy for 1% of gas component $\pm 1\%$, while below 1% the accuracy decreased and could be $\pm 30\%$. The used samples were 5 x 5 x 120 mm moldings. The tantalum powder contained: 97.2% Ta, 0.6% Nb, 0.4% C, 0.23% Si, 0.16% Ti and approximately 0.9% O₂, 0.2% Fe, 0.07% Ni. The obtained results, given in "temperature versus gas evolution" curves (Fig.3) show three maxima at $800-850^{\circ}\text{C}$, $1,900^{\circ}\text{C}$ and $2,550^{\circ}\text{C}$. Up to approximately $1,800^{\circ}\text{C}$ the gases consist of hydrogen and carbon dioxide, while evolution of hydrogen ceased almost entirely at $1,700^{\circ}\text{C}$. At $1,900^{\circ}\text{C}$ the maximum total hydrogen evolution is the result of the reaction between carbides and lower oxides of tantalum and the evolving gases consist almost entirely of carbon dioxide. Above $1,800-2,000^{\circ}\text{C}$ a

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Mass-Spectrometric Investigation of Gas-Evolution Processes During Sintering
of Tantalum and Niobium

noticeable evolution of nitrogen from dissociation of tantalum nitride occurs which reaches its maximum at 2,400-2,450°C. A second peak of hydrogen evolution occurs at 2,100-2,300°C (apparently in connection with dissociation of the tantalum hydride dissolved in tantalum). The experiments investigating niobium were carried out with samples containing: 91.0% Nb, 2.5% Ta, 1.1% C, 0.6% Fe, 0.3% Ni, 0.17% Ti and approximately 3.8% O₂. X-ray data indicate that Nb₂O₅, NbO₂, and NbO are present. The curve for niobium (Fig.4) shows a pattern similar to the tantalum curve, but the temperature maxima of reduction are lower (650-700°C and 1,760-1,780°C), maximum of the thermal decomposition of niobium nitride is at 2,250°C, the total amount of evolved gases is larger, the gas evolution is completed in a shorter time and at a lower temperature than in the case of tantalum. In connection with this the change in evolved gas quantity during niobium sintering at 2,300°C was investigated (Fig.5). According to the obtained results niobium sintering at 2,300°C should last at least 4 hrs in vacuum, while tantalum compacts require a higher sintering temperature. The authors draw the conclusion that

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no evolution of oxygen (as a result of dissociation of the oxides) was observed from the investigated metals. This corresponds to results of M. Inghram, and W. Chupka [Ref.22: J.Chem.Phys., 27, 2, 569-579 (1957)] and S.A. Shchukarev, G.A. Semenov, K.Ye. Frantseva [Ref.23: ZhNKh, IV, 11, 2638 (1959)]. There are 5 figures and 23 references: 11 Soviet-bloc and 12 non-Soviet-bloc. The references to the English-language publications read as follows: C. Tottle, J.Inst.Metals, 85, 8, 375-378 (1957), C. Ang, C. Wert, J.Metals, 5, 8, 1032-1036 (1953), E. Engle, Trans.Am.Inst.Min.Met.Eng., 71, 691 (1925), G. Miller, Materials and Methods, 45, 5, 131-135 (1957).

ASSOCIATION: Moskovskiy elektrolampovyy zavod (Moscow Light-Bulb Plant)

SUBMITTED: May 12, 1960

Card 4/7

AM4016856

BOOK EXPLOITATION

s/

Lanis, Viktor Anatol'yevich; Levina, Lyubov' YEfremovna

Vacuum testing techniques (Tekhnika vakuumnykh ispytaniy), Moscow, Gosenergoizdat, 1963, 262 p., illus., biblio., Errata slip inserted. 14,000 copies printed.

TOPIC TAGS: vacuum, vacuum pump, manometer, glass, glass and metal joining, vacuum leak, mass spectroscopic leak detection, leak detector PTI-4A, leak detector PTI-6, haloid leak detector, helium

PURPOSE AND COVERAGE: This book describes the basic methods of leak detection, modern leak detection equipment and rules for its use, and methods of quantitative evaluation of the results of equipment hermeticity tests. The book is intended for a broad circle of readers who use vacuum equipment and are concerned with the problems of testing equipment for hermeticity.

TABLE OF CONTENTS [abridged]:

Preface - - 2

Part 1. Obtaining and measuring a vacuum

Card 1/3

ATVOZOV, Georgiy Yakovlevich; TIKHONOV, B.M., prof., retsevant;
LENIS, V.I., red.

[Technical and chemical processes in the manufacture of
electrical vacuum devices] Tekhnicheskie i chernye
elektrovakuumnogo proizvodstva. Moskva, izdat. Energiia
1964. 303 p. (U.RA 17:8)

LANITINA, A.A.

124-57-1-799 D

Translation from: Referativnyy zhurnal, Mekhanika, 1957, Nr 1, p 106 (USSR)

AUTHOR: Lanitina, A.A.

TITLE: Development and Improvement of Existing Calculation Methods
for the Convergence of Petroleum to Wells Having Varying
Degree of Pressure Deficiency (Some Instances of the Convergence
of a Liquid to Shallow Wells by Linear Filtration) [Razrabotka i
uluchsheniye sushchestvuyushchikh metodov rascheta pritoka nefti
k skvazhinami s razlichnymi vidami nesovershenstva (neko-
toryye slychai pritoka zhidkosti k nesovershennym skvazhinam
pri lineynom zakone fil'tratsii)]

ABSTRACT: Bibliographic entry on the author's dissertation for the degree
of Candidate of Technical Sciences, presented to the Vses.
neftegaz. n.-i. in-t (All-Union Scientific Research Institute for
Petroleum and Gas), Moscow, 1956.

ASSOCIATION: Vses. neftegaz. n.-i. in-t (All-Union Scientific Research
Institute for Petroleum and Gas), Moscow

- Card 1/1
1. Petroleum--Hydrodynamic characteristics--Bibliography
 2. Oil wells--Performance

IANITINA, A.A.

Approximation method for determining flow resistance in imperfect wells taking into consideration the extent of shot penetration.
Trudy VNII 12:265-271 '58. (MIRA 12:3)
(Petroleum engineering)

FATKULLIN, A.Kh.; LANITINA, A.A.

Experimental study of the displacement of the water-oil contact during flooding. Neft. khoz. 39 no.11:41-46 N '61. (MIRA 14:12)
(Oil field flooding)

EFROS, D.A. [deceased]; FATKULLIN, A.Kh.; LANITINA, A.A.

Model for studying the oil flooding process in a thick layer.
Nauch.-tekh. sbor. po dob. nefti no.15:26-31 '61. (MIRA 15:9)

1. Vsesoyuznyy neftegazovyy nauchno-issledovatel'skiy institut.
(Oil field flooding)

FATKULLIN, A.Kh.; LANITINA, A.A.

Oil yield when using the flooding method. Nauch.-tekh. sbor.
po dob. nefti no.16:24-30 '62. (MIRA 15:9)
(Oil field flooding)

BOZOKI, Gyorgy; DOMOKOS, Gabor; FENYVES, Ervin; FRENKEL, Andor; GOMBOSI,
Eva; BEBEL, D.; LANIUS, K.; MEIER, H.W.

Further investigation of high-energy jet. Koz fiz kozl MTA 7 no.6:
374-377 '59.
(EEAI 9:8)

1. Kozmikus Sugarzasi Laboratorium, Kozponti Fizikai Kutato Intezet,
Magyar Tudomanyos Akademia (for Bozoki, Domokos, Fenyves, Frenkel,
Gombosi). 2. Nemet Tudomanyos Akademia Magfizikai Intezete,
Zeuthen (for Bebel, Lanius, Meier)
(Particles) (Photons) (Cascades)

PAUSHKIN, Ya.M.; LUNIN, A.F.; MKRTCHAN, V.R.; LANKA, A.M.

Isomerization of cyclohexane in methyl cyclopentane. Trudy
MINKHIGP no.44:58-63 '63. (MIRA 18:5)

FRANEK, F.; LANKAS, V.

The reactivity of disulfide bonds in swine γ -globulin. Coll Cz
Chem 28 no.1:245-250 Ja '63.

1. Microbiological Institute, Czechoslovak Academy of Sciences,
Prague.

SHNEYEROV, Lev Aronovich; LANKAU, A.N., red.; CHICHERIN, A.N.,
tekhn.red.

[The NMS typesetting and type founding machine] Nabornaja
strokoootlivnaia mashina NMS. Moskva, Gos.izd-vo "Iskusstvo,"
1959. 191 p. (MIRA 13:2)
(Type and type founding) (Typesetting machines)

LYUTOV, P.I.; NEZNAMOVA, Ye.N., red.; LANKAU, A.N., red.; REYZMAN,
Ye.Ya., tekhn.red.

[Concise technical handbook; for workers in the publishing and
printing industries] Kratkii tekhnicheskii spravochnik; dlia
rabotnikov izdatel'stv i poligraficheskoi promyshlennosti.
Moskva, Gos.izd-vo "Iskusstvo." Pt.2. [Paper, cardboard, binder's
cloth, and paper items] Bumaga, karton, perepletnye tkani i
izdeliya iz bumagi. 1960. 167 p.

(MIRA 14:4)

(Paper--Specifications)

GERASIMOV, M.A.; KISHKOVSKIY, Z.N.; SAKHAROVA, T.A.; KOSSOBUDSKAYA,
N.S.; ADAMSON, N.F., otv. za vyp.; LANKAU, Ye.P., otv. za
vyp.; MANVELOVA, Ye.S., tekhn. red.

[Thermal processing of Moldavian wines] Termicheskaya ob-
rabotka moldavskikh vin. Moskva, TSentr. in-t nauchno-
tekhn. informatsii pishchevoi promyshl., 1963. 14 p.
(MIRA 17:4)

GAMBASHIDZE, A.K.; ADAMSON, N.F., otv. za vyp.; LANKAU, Ye.P.,
otv. za vyp.; MANVELOVA, Ye.S., tekhn. red.

[Technological vessels for wine] Tekhnologicheskie em-
kosti dlja vina. Moskva, TSentr. in-t nauchno-tekhn. in-
formatsii pishchevoi promyshl., 1963. 31 p.
(MIRA 17:4)

GERASIMOV, M.A., prof.; POLITOVA-SOVZENKO, T.K., kand. tekhn. nauk;
ADAMSON, N.F., otv. za vyp.; LANKAU, Ye.P., otv. za vyp.;
MANVELOVA, Ye.S., tekhn. red.

[Technology of madeira-type wine] Tekhnologija vina tipa
madera. Moskva, TSentr. in-t nauchno-tekhn.informatsii
pishchevoi promyshl., 1963. 43 p. (MIRA 17:4)

LANKAY, Ye.P., otv. red.; MANVELOVA, Ye.S., tekhn. red.

[Methods for the manufacture and stabilization of semi-sweet wines] Metody proizvodstva i stabilizatsii polusladkikh vin; sbornik dokladov. Moskva, TSentr. in-t nauchno-tekhn. informatsii pishchevoi promyshl., 1962. 40 p.

(MIRA 16:4)

1. Konferentsiya po razrabotke uluchshennykh metodov proizvodstva i stabilizatsii polusladkikh vin, Moscow, 1961.
(Wine and wine making)

LANKIEWICZ, J.

LANKIEWICZ, J. The tasks and difficulties in the work of bridge-painting teams. p. 104

Vol. 8, no. 5, May 1956
PRZEGŁAD KOLEJOWY DROGOWY
TECHNOLOGY
Warszawa, Poland

So: East European Accession Vol. 6, no. 2, 1957

LANKIEWICZ, J.

The mechanization of snow removal in the Poznan District Administration of Polish Railroads. p. 252.
(PRZEGLAD KOLEJOWY DROGOWY. Vol. 8, no. 11, Nov. 1956, Warszawa, Poland)

SO: Monthly List of East European Accessions (EEAL) LC. Vol. 6, No. 12, Dec. 1957.
Uncl.

LANKIEWICZ, J.

Loading and unloading rails by the use of manual cranes. (To be contd.)
Przeglad Drog. Dodatek. p. 54.

PRZEGŁAD KOLEJOWY I DRUGOWY. (Wydawnictwa Komunikacyjne) Warszawa, Poland.
Vol. 10, no. 5, May 1953.

Monthly List of East European Accessions (EEAI), LC, Vol. 3, no. 3, Aug. 1953.
Uncl.

IANYIEWICZ, J.

Loadin- and unloading rails by the use of manual cranes. (Conclusion)
Przeglad Drog. Dodatek. p. 59.

PRZEGŁAD KOLEJOWY DRG 10 Y. (Wydawnictwa Komunikacyjne) Warszawa, Poland.
Vol. 10, no. 6, June 1958.

Monthly List of East European Accessions (EEA), LC, Vol. 8, no. 3, Aug. 1959.
Uncl.

LANKIEWICZ, J.

Cases of violation of industrial safety and hygiene regulations. p.80.

PRZEGIAD KOLEJOWY DROGOWY. (Wydawnictwa Komunikacyjne) Warszawa, Poland.
Vol. 11, no. 4, Apr. 1959.

Monthly list of East European Accessions Index, (EEAI) LC, Vol. 8, no. 66
June, 1959
unclia.

LANKIEWICZ, J.

Mechanical grout cleaning on the track. p. 109.

PRZEGLAD KOLEJOWY DROGOWY. (Wydawnictwa Komunikacyjne) Warszawa, Poland.
Vol. II, no. 6, June 1959.

Monthly List of East European Accessions (EEAI), LC, Vol. 2, no. 3, Aug. 1959.

Uncl.

LANKIEWICZ, Jozef, inz.

Utilization of the mechanical tamping machine DP-90 for the tamping of tracks during pauses between trains. Przegl Kolej drog 14 no.5:97-98 My '62

1. Dyrekcja Okregowa Kolei Państwowych, Poznan.

LANKIN, A.A.; RAPASOV, P.N.

Results of the joint session of the Geology and Mineral Section
of the Expert Geological Council of the Ministry of Geology
and Preservation of Mineral Resources of the U.S.S.R. and the
Section of Geological Surveying of the Expert Geological
Council of the Main Administration of Geology and Preservation
of Mineral Resources of the Council of Ministers of the
R.S.F.S.R. Sov.geol. 2 no.10:152-154 O '59.
(MIRA 13:4)

1. Ministerstvo geologii i okhrany nedr SSSR.
(Prospecting)

VERESHCHAGIN, V.N.; IVANOV, Yu.A.; BELYAYEVSKIY, N.A., glav. red.;
ALEYNER, A.Z., red.; GRIGOR'YEV, A.V., red.; ZAYTSEV, I.K.,
red.; KLIMOV, P.I., red.; KRASTOV, I.I., red.; LANKIN, A.A.,
red.; MUZYLEV, S.A., red.; OGNEV, V.N., red.; TROSTNIKOVA,
N.Ya., red. izd-va; JERUSALIMSKAYA, Ye.S., tekhn. red.

[Instruction for compiling and preparing for publication a
geological map at a scale of 1:50,000; supplement to the
instruction for organizing and conducting geological surveys
at a scale of 1:50,000 and 1:25,000] Instruktsiia po sostavle-
niyu i podgotovke k izdaniiu geologicheskoi karty masshtaba
1:50 000; dopolnenie k instruktsii po organizatsii i proizvod-
stvu geologos"emochmykh rabot masshtaba 1:50 000 i 1:25 000.
Moskva, Gosgeoltexhizdat, 1962. 41 p. (MIRA 15:6)

1. Russia (1923- U.S.S.R.) Ministerstvo geologii i okhrany nedor.
(Geology--Maps)

PETROV, V.P., starshiy inzh.; LANKIN, G.N., inzh.; TITOV, V., inzh.;
SUSLOV, L., zhurnalist; PLOSOKURIN, A.N., zhurnalist; ITUNIHA,
R.G., red.; SERADZSKAYA, P.G., tekhn.red.

[Nikolai Manukovskii's new initiative] Novyi pochin Nikolaia
Manukovskogo. Voronezh, Voronezhskoe knizhnoe izd-vo, 1960.
201 p. (MIRA 14:1)

(Farm mechanization)

LANKIN, I. YU.

USSR/Geology - Tectonics May/Jun 53

"Principal Outlines of the Geological Structure
of the Northern Borderland of the Donets Basin,
V. S. Popov and I. Yu. Lankin"

Byul Mosk Ob Isp Prir, Ot Geol, Vol 28, No 3,
pp 3-27

Discuss peculiarities of the geological structure
of the northern borderland of the Donets
Basin. The borderland represents, according to
the data presented, a most strongly upheaved
zone in the region of connection inside the
Donets flexure and ridge.

267r83

USSR/ Engineering - Metallurgy

Card : 1/1

Authors : Assonov, A. D., Laureate of the Stalin Prize, Cand. Tech. Sc.; Shepelyakov-skiy, N. Z, Cand. Tech. Sc.; Lankin, P. A., Cand. Tech. Sc.

Title : Rapid cementation during heating with high-frequency current

Periodical : Vest. Mash., 34, Ed. 6, 56 - 60, June 1954

Abstract : A comparison is made between cementation method of articles in a furnace without muffles, using vaporized liquid carburizers, and a new method which uses a gas for treating the surface, the article being placed in a muffle and the heat produced by high-frequency current. A complete analysis is given of results obtained with various temperatures and the method is found to be adaptable to high-speed automatic production. Graphs; drawings; tables; illustrations.

Institution : ...

Submitted : ...

LANKIN, P. A.

Fatigue strength of steel surface hardened by high-frequency heating by means of stationary and rotating transformers. P. A. Lankin. *Vestnik Mashinostroeniya* 34, No. 8, 53-5 (1957). Normalized specimens of plain 0.5% C steel were surface hardened in an inductor fed by a rotary transformer operating at 8000 cycles and a stationary transformer providing the current at 250,000 cycles. With c.d. of 0.55-0.99 kw./sq. cm. and heating time of 3-21 sec. the hardening raised the original fatigue strength of normalized specimens from 12 kg./sq. mm. to 74-83 kg./sq. mm. No perceptible difference in the effect of different frequencies could be noted.

J. D. Gat

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J.D.
M.J.B.

112-57-7-14652

Translation from: Referativnyy zhurnal, Elektrotehnika, 1957, Nr 7, p 129 (USSR)

AUTHOR: Larkin, P. A.

TITLE: Automation and Mechanization of Thermal Treatment with High-Frequency Heating (Avtomatizatsiya i mekhanizatsiya protsessov teplovoy obrabotki pri nagreve tokami vysokoy chastoty)

PERIODICAL: Avtomatizatsiya technol. protsessov v machinostro. (Automation of Technological Processes in Machine Construction), Moscow, AS USSR, 1955, pp 127-139

ABSTRACT: High-frequency induction heating of metals for purposes of surface hardening has the advantage, among many others, of permitting far-going automation of thermal treatment and creating a unified processing for cold and hot treatments. In automatic thermal treatment, processing the heating regulation can be carried out as a function of the following parameters: (1) time, with a time relay as an operating element; (2) energy consumption, with a wattmeter-type relay as an operating element; (3) temperature, with a photoelectric pyrometer as an operating element. Chilling of hardened parts can also be controlled

Card 1/2

112-57-7-14652

Automation and Mechanization of Thermal Treatment with High-Frequency Heating

automatically by feeding a specific dose of the chilling liquid, by means of a time relay actuating an electrohydraulic valve. A combination of hardening and self-tempering cuts costs of parts processing. The author describes a few automatic outfits developed and installed at the Moscow Automobile Plant imeni Likhachev and gives their parameters and an evaluation of the technical and economic effects of their adoption; these include outfits for: (1) hardening crank-shaft journals; (2) hardening the toothed-crown of a fly-wheel for a ZIS-150 automobile; (3) hardening brake shoes made of malleable iron; (4) high-frequency capillary brazing of bicycle frames. It is noted that in adopting new technological processes using high-frequency heating, production plans are hampered by the low quality of high-frequency generators, tuned-circuit capacitors, time relays, and other elements on which accuracy of the hardening procedure depends.

P. M. M.

Card 2/2

LANKIN, P.A.

Rapid carburization during heating with high-frequency current. A. D. Asanov, K. Z. Shepelevskii, and P. A. Lankin. *Obrabotka Metallov* 1955, No. 3, p. 39-47. New app. and procedure used in comp. automatic production of automobile gears were described. The cylindrical inductor was hermetically sealed and was thermally insulated from the heated gears by a special ceramic lining. The gears were passed through the inductor at the rate of 20 to 30 per hr. and remained at the carburizing temp., 1080°, for 45-50 min. During this time they were in contact with a gas config. CH₄ 30-40, H₂ 23-30, CO 8-14, N₂ 23-30% and a max. of 0.4% O₂ and 1.0% CO₂. A case depth of 0.8-1 mm. was obtained. The gears were allowed to cool to about 850° before being quenched. Fine-grained steels 18 KhGT and 20 KhGT experienced grain growth at this high temp. but their mech. properties were not affected. Other steels required a second heating cycle to refine the grain size. A 60-kw. unit operating at 2500 cycles had a production of 120 kg./hr., and the cost was about 3/4 that of the conventional process. Service tests have been successful. Addns. of Zr were found useful in preventing grain growth, and the following modified steels were developed: 18 KhGTTs, C 0.21, Si 0.30, Mn 1.23, Cr 1.3, Ti 0.078, Zr 0.07, S 0.018, P 0.011%; 36 KhGTTs, C 0.30, Si 0.21, Mn 1.13, Cr 1.02, Ti 0.12, Zr 0.09-0.1, S 0.011%, P —. A. G. Guy.

3

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LANKIN, P. A.

ASSONOV, A.D., kandidat tekhnicheskikh nauk.; SHEPELYAKOVSKIY, K.Z., kandidat tekhnicheskikh nauk.; LANKIN, P.A., kandidat tekhnicheskikh nauk.

Mechanical properties of steel subjected to rapid cementation with induction heating. Metalloved. i obr. met. no.2:46-48 F '57. (MLRA 10:4)

1. Moskovskiy avtozavod imeni Likhacheva.
(Cementation (Metallurgy)) (Induction heating)
(Steel--Testing)

25(1)

PHASE I BOOK EXPLOITATION

SOV/1368

Assonov, Aleksandr Danilovich, Konstantin Zakharovich Shepelyakovskiy, and
Petr Aleksandrovich Lankin

Gazovaya tsementatsiya s induktsionnym nagrevom (Gas Carburizing With Induction
Heating) Moscow, Mashgiz, 1958. 87 p. 6,000 copies printed.

Reviewer: Lozinskiy, M.G., Doctor of Technical Sciences; Ed.: Shmykov, A.A.,
Doctor of Technical Sciences; Tech. Ed.: Model', B.I.; Managing Ed. for
Literature on Metalworking and Machine-Tool Manufacture (Mashgiz):
Beyzel'man, R.D., Engineer.

PURPOSE: This book is intended for engineers and technicians.

COVERAGE: The book deals with the practical aspects of a new method of rapid
gas carburizing with immediate quenching, specifically as carried out with
high-frequency induction heating. The immediate-quenching aspect required
the development of new types of steel, since older methods involved heating
after carburization. One such type of steel is that bearing the designation
18KhGT, developed by the Moscow Motor Vehicle Plant in collaboration with

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Gas Carburizing With Induction Heating

SOV/1368

NAMI (Scientific Institute for Automobile Engines). In 1947 the same plant developed the method of gas carburizing with the aid of induction heating. Industrial application of the method was begun in 1953. The principal significance of the new method lies in the fact that practical use is made of elevated temperatures ($1150-1200^{\circ}\text{C}$) for carburizing. The effect of these high temperatures on the properties of the cemented layer has to be studied further. The book contains material not previously published, describing methods, tested in practice, of gas-carburizing gear wheels on a mass scale. Techniques and equipment are described in detail. Recommendations are made for the adoption of the new process in industry. The following are mentioned as having taken part in developing the new carburizing method: S.A. Yaitskov, Engineer; I.N. Shklyarov, Engineer; M.O. Rabin, N.V. Senyushkin; A.N. Zhivotovskiy; N.I. Borisov. There are 21 references, all Soviet.

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Gas Carburizing With Induction Heating

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Card 3/3

GO/mas
4-15-59

Lankin, P. A.

ASSONOV, A.D., kandidat tekhnicheskikh nauk, laureat Stalinskoy premii;
SHEPELYAKOVSKIY, K.Z., kandidat tekhnicheskikh nauk; LANKIN, P.A.,
kandidat tekhnicheskikh nauk.

Rapid cementation by means of high frequency heating. Avt. trakt.
prom. no.5:(insert) My '55. (MLRA 8:8)

1. Moskovskiy avtozavod imeni Stalina.
(Cementation (Metallurgy))

12(2)

SOV/113-59-7-15/19

AUTHOR: Lankin, P.A.

TITLE: The Dependence of Pintle Hook Strength on the Heat Treatment Method

PERIODICAL: Avtomobil'naya promyshlennost', 1959, Nr 7, pp 38-40 (USSR)

ABSTRACT: The dependence of pintle hook strength on the heat treatment method was established experimentally at the Moscow Automobile Plant imeni Likhachev. The strength of the pintle hook jaw may be increased by a proper heat treatment. In this case, it will be possible to use carbon steels for pintle hooks instead of high-alloy steels. Two different designs of pintle hooks were tested. Type I is shown in Figure 1, type II in Figure 2. They were made of "45" steel having the following composition: 0.45% C, 0.60% Mn, 0.20% Si,

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The Dependence of Pintle Hook Strength on the Heat Treatment Method

0.13% Cr, 0.20% Ni. A special 100 kw, 8000 cps, induction furnace was used. The pintle hooks were heated for about 100 seconds, and cooled for 20 seconds. The heat treatment was performed with a power of 40 kw. The distribution of the hardness at the pintle hook jaws is compiled in Table 1. Tables 2 and 3 show the dependence of the maximum stress sustained by the pintle hooks which depends on the method of heat treatment. Pintle hooks of type I sustained 35,000 kg stress, those of type II 73,000 kg, after they had been hardened at 850°C, quenched in water and tempered at 450°C (I) and 350°C (II). The jaws of pintle hooks of type II were hardened in a special eight-coil inductor, as shown in Figure 4. The strength of normalized hooks is considerably lower (45% for type I, 26% for type II). An eventual reduction of the strength of hardened pintle hooks

Card 2/3

SOV/113-59-7-15/19

The Dependence of Pintle Hook Strength on the Heat Treatment Method

is explained by the fact that cracks originate because of the different hardness of the layers, caused by improper technology. Based on these experiments, a high-frequency hardening furnace was built at the Moscow Automobile Plant, shown in Figure 5. Its power consumption is 90 kw. Heating is performed within 54 seconds, cooling within 24 seconds. There are 4 photographs and 3 tables.

ASSOCIATION: Moskovskiy avtozavod imeni Likhacheva (Moscow Automobile Plant imeni Likhachev)

Card 3/3

LANKIN, P.A.

Changing grades of steel for pipes of rear-axle casings. Avt.prom.
(MIRA 13:9)
no.9:37-38 S '60.

1. Moskovskiy avtozavod imeni Likhacheva.
(Motortrucks--Axles) (Steel, Structural)

NATANZON, Ye.I.; TEL'NOV, G.M.; LANKIN, P.A., kand. tekhn. nauk,
retsenzent; MAKOVSKIY, G.M., inzh., red.

[Electric induction heating and electrical upsetting] Elektro-
nagrev metodom soproтивлениia i elektryvysadka. Izd.2., dop.
i perer. Moskva, Mashinostroenie, 1964. 132 p.
(MIRA 17:12)

MIKHnenko, Ye.F.; IANKIN, P.A.; KALASHNIKOVA, Z.V.

New machines for testing bending of pinion teeth. Zav.lab. 28
no.7:871-873 '62. (MIRA 15:6)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut zheleznodorozhnogo
transporta.
(Gearing--Testing)

LANKIN, R. P.

LANKIN, R. P. -- "The Dynamic Stability of Circular Rods." Min Higher Education USSR. Leningrad Polytechnic Inst imeni M. I. Kalinin. Leningrad, 1955. (Dissertation for the Degree of Candidate of Physicomathematical Sciences.)

SO: Knizhnaya Letopis', No 5, Moscow, Feb 1956

SOV/124-58-10-11467

Translation from: Referativnyy zhurnal, Mekhanika, 1958, Nr 10, p 110 (USSR)

AUTHOR: Lankin, R.P.

TITLE: The Influence of Longitudinal Vibrations on the Natural Frequency
of Free Lateral Vibrations of Circular Arches (Vliyaniye prodol'-
nykh poperechnykh kolebaniy krugovykh arok)

PERIODICAL: Dokl. 7-y Nauchn. konferentsii, posvyashch. 40-letiyu Velikoy
Oktyabr'sk. sots. revolyutsii. Nr 2. Tomsk, Tomskiy un-t, 1957,
pp 25-26

ABSTRACT: Bibliographic entry

Card 1/1

SOV/124-58-10-11468

Translation from: Referativnyy zhurnal, Mekhanika, 1957, Nr 10, p 110 (USSR)

AUTHOR: Lankin, R.P.

TITLE: The Dynamic Stability of Curved Rods (Dinamicheskaya ustoychivost' krivolineynykh sterzhney)

PERIODICAL: Dokl. 7-y Nauchn. konferentsii, posvyashch. 40-letiyu Velikoy Oktyabr'sk. sots. revolyutsii. Nr 2. Tomsk, Tomskiy un-t, 1957, p 28

ABSTRACT: Bibliographic entry

Card 1/1

LANKIN, Yu. M.

Control diagram for ignitron interrupters with automatic
stabilization of the current. Avtom. svar. 14 no.4:25-27
Ap '61. (MIRA 14:4)

1. Ordona Trudovogo Krasnogo Znameni Institut elektrosvarki
imeni Ye. O. Patona AN USSR.
(Electric welding--Equipment and supplies)

EWT(d)/EWP(k)/EWP(q)/EWT(m)/BDS--AFFTC--Pf-4--JD/HM
L 10787-63

S/0125/63/000/005/0016/0019

ACCESSION NR: AP3000140

60

AUTHOR: Lankin, Yu. N.

59

TITLE: Automatic control of spot welding by electrical parameters

SOURCE: Avtomaticheskaya svarka, no. 5, 1963, 16-19

TOPIC TAGS: spot welding, automatic control, current control, voltage-drop control, electrode pressure effect, power control, weld shear strength, shunting effect, electrode diameter

ABSTRACT: In a search for an effective method of automatic control of the spot welding process, three control systems, which stabilized either the welding current, the voltage drop between the electrodes, or the power liberated in the weld have been compared. Shear strength of spot welds was the criterion of control effectiveness. A special regulator maintained controlled parameters within $\pm 1.5\%$ of the preset value, with a restoration period of 0.01–0.02 sec. Natural process disturbances were simulated by 1) varying the electrode pressure from 100 to 500 kg, 2) increasing the diameter of the electrode contact surface by as much as 40%, and 3) varying the primary voltage from 320 to 440 v. Results of shear tests showed that all three systems fully eliminate the effect of primary voltage fluctuations. No system, however, was effective against changes of elec-

Card 1/2

L 10787-63

ACCESSION NR: AP3000140

trode pressure. With voltage or power control, decreased electrode pressure lowered the weld strength, but with current control it increased the weld strength. The current-control system is preferable to the other two because in industrial practice electrode pressure is more likely to decrease than increase. With increasing electrode diameter, voltage or power control improved the weld strength; current control had no significant effect. Current control did not eliminate the effect of shunting (in multispot joints). Voltage and power control eliminated this effect completely at shear thicknesses up to 2 + 2 mm. At a thickness of 4 + 4 mm power control alone improved the weld strength, although it did not eliminate the shunting effect completely. Generally, voltage and power control were found to be equally effective. The former, however, is simpler and therefore preferable to the latter. Orig. art. has: 4 figures.

ASSOCIATION: Institut elektrosvarki im. Ye. O. Patona AN SSSR (Electric Welding Institute AN SSSR)

SUBMITTED: 00

DATE ACQ: 12Jun63

ENCL: 00

SUB CODE: IE

NO REF Sov: 002

OTHER: 004

Card 2/2 mcs/W

LANKIN, Yu.N.

Welding current regulator for resistance welders. Avtom. svar. 16
no.9:47-52 S '63. (MIRA 16:10)

1. Institut elektrosvarki im. Ye.O.Patona AN UkrSSR.

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Investigating the stability of certain types of regulators for
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(Electric welding—Equipment and supplies) (MIRA 16:8)

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27-28 (1944); *Ind. Diamond Rev.*, 5 (60) 207 (1945).—
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of finish milling tests are given.
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1958 author - Gvozdetskiy, N. A.)

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Plan for dividing the Ukrainian S.S.R. into physicogeographical regions. Nauch.dokl.vys.shkoly; geol.-geog.nauki no.1:92-100 '58.
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Suitable preparation is a guarantee for success. Put'i put.
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Stavropol'skogo meditsinskogo instituta (rukoveditel' raboty -
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(VISCERA--DISEASES) - (SKIN)

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Results of contemporary treatment of bacterial endocarditis. Polski
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Observations on hypertension as a cause of chronic circulatory insufficiency. Kardio.polska 1 no.1-2:103-105 1954.

1. Z I Kliniki Chorob Wewnętrznych AM w Krakowie, Kierownik:
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(HYPERTENSION, complications,
congestive heart failure)

(CONGESTIVE HEART FAILURE, etiology and pathogenesis,
hypertension.)

BORON, Piotr; FARNER, Jerzy; KOWALSKI, Edward; KUZMINSKA, Dorota; PENAR,
Stanislaw; GRADZKI, Janusz; LANKOSZ, J.

Distomiasis of the lungs. Polski tygod.lek.11 no.5:197-207 30 Jan 56.

l.Z Oddzialu Wewnetrznego Szpitala POK w Korei; kierownik oddzialu
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(DISTOMIASIS
lungs)
(LUNGS, dis.
distomiasis)

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667. *Rheumatic disease in bacterial endocarditis.* Choroba goścowa w bakteryjnym zapaleniu wsierdzia. LANKOSZ J. 1 Klin. Chor. Wewn. A. M., Kraków Pol. Tyg. lek. 1957, 12/24 (909—911) Tables 1

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(XVIII, 6, 7)

LANKOSZ, Jan

Remote results of antibiotic therapy of septic endocarditis.
Polski tygod.lek. 15 no.26:984-988 27 Je "60.

1. Z I Klinik Chorob Wewnętrznych A.M. w Krakowie; kierownik:
prof. dr Leon Tochowicz.
(ENDOCARDITIS BACTERIAL ther)
(ANTIBIOTICS ther)

LANKOSZ, Jan; JEDRYCHOWSKI, Wieslaw; NOWAKOWA, Krystyna

Diagnostic difficulties in a case of a malignant tumor of
the neuroblastoma type. Pat.Pol. 15 no.1:63-71 Ja-Mr'64

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nik: prof.dr.med.L.Tochowicz) i z Zakladu Anatomii Patologicz-
nej AM w Krakowie (kierownik: prof. dr. med. J.Kowalczykowa). *

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Advanced hemolytic anemia with atypical agglutination. Pol.
tyg. lek. 19 no. 3:107-109 . 20 Ja'64

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prof.dr. Leon Tochowicz) i z Zakladu Medycyny Sadowej AM w
Krakowie (kierownik: doc.dr. Jan Kobiela).

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Device for studying friction surfaces. Zav. lab. 30
no.8:1020 '64. (MIRA 18:3)

1. Kalininskiy torfyanoy institut.

LANKOV, A. V.

PA 243T93

USSR/Mathematics - Pedagogy

Nov/Dec 52

"Scientific Communication of the Mathematical
Chairs of Ural Pedagogical Higher Technical
Schools (Ten Scientific-Methodological Confer-
ences)," A. V. Lankov

"Usp Matemat Nauk" Vol 7, No 6 (52), pp 216-225

In 1935, on the initiative of the Perm' (now
Molotov) and Sverdlovsk Pedagogic Inst, the first
conference of mathematical chairs of Ural peda-
gogical higher technical schools was held in
Sverdlovsk. Discusses 10th conference, held
February 1952 at Sverdlovsk, which took up

historical and methodological reports, the teach-
ing of mathematics in higher technical schools
and in middle schools, etc.

243T93

1. LANKOV, A. V.
 2. USSR (600)
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"APPROVED FOR RELEASE: 06/20/2000

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Magnetic materials for the sealing of refrigerator doors. Khol.
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F. G. Pravosud and his obstetrical forceps. Akush.i gin. no.2:75-78 Mr-
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meditsinskogo instituta imeni I.V. Stalina.

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